# Environm-MM400 Moisture / Dew Point Hygrometers Stion Analysing

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Food Packaging

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**Production** 



Advanced technologies in process gas measurement for maintenance free analysis. Utilising a state of the art ceramic sensor the MM400 offers excellent long-term reliable and stable moisture analysis from trace levels to ambient air conditions.



#### **Applications**

Industrial specialty Gases **Chemical Manufacturing** Plastics Manufacturing

**Heat Treating Furnaces** Compressed Air Inert Atmosphere Blanketing

Air Dryers Natural Gas Metallurgy

#### Features & Benefits

- Autoranging from -100°C to +20°C
- RS232/485 outputs
- °C, °F, and ppmv units
- Calibration traceable to NIST
- Remote sensors available

- Fast response and recovery from saturation
- Fault alarm
- Intrinsically Safe Option

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### **Maintenance Free**

The Systech 400 Moisture/Dew Point Hygrometers represent the latest advance in moisture analysis. Designed to be customised to your application giving precise measurements while providing a simple, yet affordable analyser.

All instruments in the series incorporate our high quality aluminium oxide moisture sensor, providing accurate, dependable results over a wide range from –100°C to +20°C dew point. The aluminium oxide sensor is maintenance-free and is the popular choice for the most demanding applications.

Simply select the instrument configuration and sensor location and let the analyser do the rest.

#### **Cabinetry & Mounting**

The MM400 can be configured in 3 different cabinets. The sensor can be remote mounted from any of these configurations.

Both general purpose and intrinsically safe remote sensors are available:

Three different configurations to match your needs:

- Panel or bench mount
- NEMA 4X / IP66 waterproof and weatherproof
- 19 in. rack mount

#### **Options**

- Analogue Outputs
- Alarms
- Remote Sensors

#### Versatile Configurations

Combine the MM430 with any of our oxygen or carbon dioxide analysers to create a dual gas analyser. Both units fit into a 19" rack mountable cabinet.



## **Performance Guaranteed**

#### **Custom Configuration**

This series is designed with the user in mind. These units are completely configurable including the ability to remote mount sensors and offering user-selectable units of Dew Point (°C or °F) or ppmv.

Two versions of the remote sensor are available to meet your needs. The general purpose sensor includes flow valves and can be mounted up to 1km from the analyser. A simple coaxial cable connects the sensor to the instrument.

The intrinsically safe remote sensor allows for installations into hazardous areas. This sensor is approved by BASEEFA and CENELEC to ATEX II 1G/EEx ia IIC T4 standards.



All Systech Instruments' sensors are made to laboratory standards of precision and industrial standards of durability.

Stainless steel housings, lab grade components and controlled environment manufacturing ensure the finest, most consistently precise sensors in the industry.

#### **Principle of Operation**

A small, anodized aluminium strip is coated with a very thin layer of gold. The aluminium and gold layers form the two electrodes of an aluminium oxide capacitor. The water vapour penetrates through the gold layer and adheres to the pores of the oxide layer. The number of molecules absorbed on the oxide layer determines the conductivity of the oxide. The value of pore wall resistance provides a value of impedance which is directly related to the water vapour pressure.

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Water vapour molecules permeate gold emulsion to change the sensor's capacitance in relation to the dew point of the sample gas stream. Permeable Gold Coating Porous Aluminium Oxide Interlayer Aluminium Substrate PTFE Insulation Intrinsically General safe sensor purpose sensor

#### MM400 - Moisture / Dew Point Hygrometers



#### **MM410**

Bench/Panel Mount 190H x 237W x 410D (mm) 7.9kg



#### **MM420**

IP66/NEMA 4X Wall Mount/Weatherproof 404H x 328W x 180D (mm) 13.1kg



#### **MM430**

Rack Mount 4U Houses 1 or 2 analysers 178H x 484W x 410D (mm) 9.7kg (single unit)

#### **Technical Specifications**

Measurement Ranges Autoranging from -100°C to +20°C and equivalent in ppm(v) moisture

Accuracy ±1°C from -60°C to +20°C

±2°C from -100°C to -60°C

Response Time Wet gas to dry gas: -20°C to -60°C, less than 60 seconds

Dry gas to wet gas: -100°C to -20°C, less than 60 seconds

Selectable Units Dew Point °C / Dew Point °F / ppm(v)

Display Type 5 digit high visibility LED

Operating Conditions Sample and ambient temperature: 0–40°C (32–104°F)

Sample Connections 1/8 in. Swagelock® type, brass

Sample Pressure 0.25 – 28.0 Barg

Sample Flow Independent: ideally 0.5 l/min

Power Requirements 115/230 VAC, 50/60 Hz

Unacceptable Gases Corrosive gases, Mercury, Ammonia, Chlorine, HCl, Ozone

#### **Options**

Analogue Outputs Scaleable 0 - 10V, 0 - 100mV and 4 - 20mA all isolated High / low alarms 2 Voltage free with changeover contacts rated 240V 3A

19" Rack Mount Can be combined with many of our other products in a 19" rack mount

configuration

Remote Mounted Sensors General Purpose Sensors can be remote mounted up to 1km away.

Intrinsically Safe Sensors can be mounted up to 200m away.

Systech Instruments have over 25 years experience of providing analysis solutions for a wide range of industries. From our manufacturing plant in the UK we produce gas analysers for industrial process industries, headspace analysers for monitoring gas flushing of food products, and our range of permeation analysers.



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